



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2530

Job Sheet 172055



Part No: D2530

Job Qty: 12 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/26/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	2/24/18	2/24/18	0.00	0.00	Start Up Small Fab		DYC 18/02/27
100	Small Fab	12 pcs	2/24/18	2/24/18	0.12	2.33	Small Fab		DYC 18/02/27
110	QC	12 pcs	2/24/18	2/24/18	0.00	0.00	QC5		38
120	Large Fab	12 pcs	2/24/18	2/24/18	0.00	4.80	Large Fab 1		DYC 18/03/13
130	QC	12 pcs	2/24/18	2/24/18	0.00	0.00	QC9		18-3-14
140	QC	12 pcs	2/24/18	2/24/18	0.00	0.00	QC5		18-3-17
150	Powdercoat	12 pcs	2/26/18	2/26/18	0.00	0.45	Powdercoat4		BR 18-3-19
160	QC	12 pcs	2/26/18	2/26/18	0.00	0.00	QC3		11
170	Packaging	12 pcs	2/26/18	2/26/18	0.00	0.00	Packaging3		21 MAR 7 3 2018
180	QC21-SA	12 Ea	2/26/18	2/26/18	0.00	0.00	QC21		21 MAR 7 3 2018

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

150 - START TIME: 8:00

FINISH TIME: 9:00 AM 18-3-20

M138700

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	34.9740 ft (2.9145 ea)	90-Start up Operation	
D2534	Lock Plate	24 Ea (2 ea)	120-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	35	171	0
120-Large Fab	D2534	24	92	0

Part Specifications

Specifications could not be found.

Plex 2/12/18 12:35 PM Dart.Gagnon.Michelle

Master Unit 001197



Job No 172055



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Container No: S045772



Part: D2530

Job No: 172055

Serial No/Batch: S045772

Revision: D2530

Inspector:

Date: 02/27/18